

# Custom OEM Manufacturing

Soft Sewn Bags, Hard Cases, ATA Cases, Rotomolding, Vacuum Forming & Custom Foam.



RoyalCase.com

MADE IN USA

## The Building Blocks of Success





Your products matched with our services means that we are Greater Together.

#### About Royal Case Company

**R**olatan M. Pocza Sr. is Chairman, Founder and CEO. His involvement in the case industry began at age fifteen.

Since 1967 Mr. Pocza has developed and manufactured cases for hundreds of Fortune 500 companies. His unique experience exposed him to thousands of engineering and design solutions, as well as a variety of manufacturing methods.

Royal Case Company was incorporated in Sherman, Texas in 1982. Corporate headquarters are conveniently located an hour North of Dallas and the DFW International Airport. The company has over 2000 employees worldwide.

In 1986, Royal Case opened factories throughout Asia. This successful venture provided more efficient production, greater manufacturing volume and better pricing.

Royal Case Company has factories located in China, India, Mexico, Myanmar, Thailand, Vietnam and in the USA in Texas.

Royal Case Company has been the manufacturer of choice for thousands of companies in the USA and abroad. Our work can be found in many retail stores across America under brand names you know and trust.

#### Greater Together

A company that has been around as long as we have understands that if you're not successful, neither are we. That's why we partner in your success by lending you our expertise and guidance in the creation of your products.

Our sewing department is lead by individuals with over 40 years of experience. We have another 50-100 combined years of experience in plastics manufacturing. Our other department leads are also seasoned professionals specializing in 3D CAD design, Logistics, Assembly, Foam and ATA production.

#### Quick Facts

- We Bring over 15,000 New Products to Market Every Year.
- We Manufacture Over 200,000 Units Daily Worldwide.
- We are a Popular Manufacturers' Manufacturer.
- Thousands of Companies Choose Royal Case Company.
- We offer 500,000 sq. ft. of Warehouse Space in North Texas alone.
- We have 100+ Sewers in North Texas.

*Royal Case Company is a private company with factories in 7 nations. Our headquarters are in Sherman Texas.*

#### CONTENTS

Domestic Sewing .....	4
International Sewing.....	6
EVA Cases .....	8
Leather .....	8
Custom foam.....	9
Blow Molded Cases.....	10
Injection Molded Cases.....	11
Waterproof Hard Cases.....	12
Aluminum Cases .....	16
Rotational Molding.....	17
Vacuum Forming .....	17
ATA Cases.....	18
Value Added Services .....	19

*"Our mission is to be the first choice for all carrying case needs worldwide. We will achieve this by putting our customers' needs ahead of our own and by offering competitive, innovative carrying case solutions that help our customers add value and differentiate themselves."*





### Made in USA

From backpacks, cosmetic bags, totes, duffel and messenger bags to holsters, pouches and kits, Royal Case can manufacturer your custom soft cases quickly and efficiently.

We design portability around products like yours every day. We have over 100 sewers in our facilities in North Texas making great products that protect:

- Consumer Products
- Electronic Equipment
- Scientific Instruments
- EMS, Fire, First Responder Gear
- Medical Devices
- Military Equipment
- Sporting Goods
- Photography/Video Equipment

### Experience

Royal Case Company relies on production guidelines and standards to ensure consistency but we also rely on sewing professionals with many years of combined experience.

When you choose to create your products with Royal Case, you get the benefit of these sewing professionals to guide you in selecting the right fabrics and features to help make your product a lasting success.

#### Domestic Production

- Made in USA Branding
- Engineering Services
- Faster Delivery
- No Tariffs or Duties



### Custom Finishing

Our finishing options ensure that your product is uniquely yours. There are many options to choose from and Royal Case can help you choose the best ones to set your product apart from your competition.

- Silkscreening
- Hot Stamping
- Molded Plates
- Hang Tags/Header Cards
- Stickers/Labels
- Rubber Patches







## How We Make it Work

**R**oyal Case Company doesn't just make great products, we help make companies like yours more successful by partnering in your success. We understand that we don't succeed if you don't succeed.

Our international sewing service offers a low cost way of manufacturing your goods in a highly efficient manner. We take your product drawings and reproduce them down to the last and smallest specification.

Our quality assurance team tests every production run using state of the art testing equipment along the way.

## No Language Barriers

Language and cultural barriers aren't a problem because our multi-lingual employees are on site where your items are created.

Once your products are created, we handle all the logistics and warehousing choices to ensure your items are delivered on time and on budget.

## The Royal Case Difference

- Dedicated project managers work to oversee your production and keep you informed every step of the way.
- Our design and engineering teams guide and offer assistance selecting materials and foam that will enhance the value and life of your products.
- RCC has the flexibility to change your country of origin for your products. This can help you reduce the cost of production or position your project closer to raw materials.



## Custom Finishing

**O**ur finishing options ensure that your product is uniquely yours. There are many options to choose from and Royal Case can help you choose the best ones to set your product apart from your competition.

- Silkscreening
- Hot Stamping
- Molded Plates
- Hang Tags/Header Cards
- Stickers/Labels
- Rubber Patches



## Locations

We own and operate factories in China, India, Mexico, Myanmar, Thailand, Vietnam and in the USA in Texas.

## International Production

- Managed Inventory
- No Upfront Risks
- Competitive Pricing







## Custom EVA Cases

**R**oyal Case offers the latest alternative to hard and soft cases - Ethylene Vinyl Acetate (EVA). EVA cases feature a unique, molded foam interior. Lightweight, yet sturdy, these cases look great while offering great protection. EVA cases are suitable for protecting a variety of everyday items, such as PDA's, eye glass cases, cell phones, laptop cases and more.

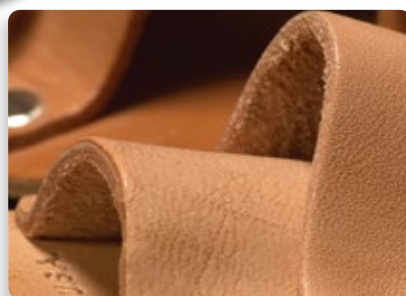
Royal Case helps you create great looking cases that consumers want, but customized to fit your application. Choose the colors and shape to fit your product, or design something completely original with the help of our design staff.



## Custom Leather

**W**hat do you get when you combine over 35 years in the case business and the very best in custom leather products? Great solutions for heavy pouches, durable holsters, tool holders, fine leather cases, portfolios, wallets and more!

As always, with Royal Case you can count on superb attention to detail, quality materials, and helpful advice from our case experts when it comes to superb leather work. We work with genuine leather, bonded leather, and suede – and we offer a large variety of color finishes to choose from.



## Custom Foam

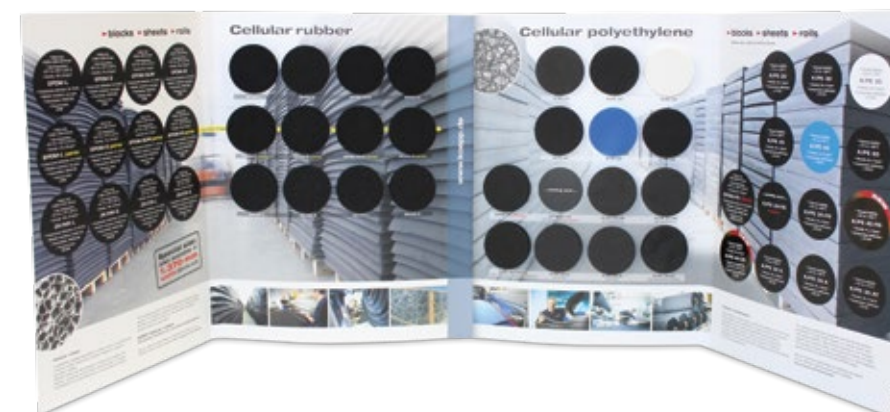
**W**e know what it takes to ensure your products are fully protected not just on the outside, but on the inside as well. Custom cut foam greatly enhances your product's appeal and adds product longevity for the end user.

We offer several options for foam assembly, including:

- Foam on Metal or Plastic
- PSA Adhesive and Lamination
- Hot Melt or Heat Bonding
- Spray Adhesives

We also have a wide selection of foam colors, grades, thicknesses and textures to both compliment, as well as protect your investment.

Based on your product, case, application and anticipated external wear, we can design the best inner protection and application method for your custom foam fabrications.







Double-walled blow molded cases are tough and completely customizable. Choose your color of plastic, add a custom cut foam interior and your logo on the lid to make them uniquely yours.

Custom hard cases add value to your brand and help your customers protect their investment.

Our cases feature:

- Tough Rigid Exteriors
- Custom Molded Interiors
- Large Flat Surface Area for Customization
- Built for Many Environments



SKU	OD	ID
100093	13.70" x 9.50" x 4.50"	12.00" x 7.30" x 3.88"
100137	13.50" x 10.90" x 5.12"	12.20" x 8.60" x 4.75"
100142	9.60" x 6.50" x 3.50"	8.10" x 5.00" x 3.25"
100151	6.50" x 4.70" x 2.30"	5.30" x 3.20" x 2.00"
100152	12.00" x 8.00" x 3.75"	10.70" x 6.60" x 3.50"
100153	13.50" x 8.00" x 4.38"	12.40" x 6.90" x 4.13"
100183	19.00" x 14.00" x 5.00"	17.70" x 12.30" x 4.25"
100215	8.10" x 5.00" x 1.80"	6.80" x 3.60" x 1.38"
100468	12.00" x 8.00" x 3.00"	11.00" x 7.00" x 2.69"
100486	17.00" x 14.50" x 3.65"	16.25" x 12.25" x 5.13"
100585	9.00" x 14.00" x 7.50"	17.63" x 13.63" x 7.38"
100587	15.50" x 13.30" x 3.65"	14.00" x 10.75" x 3.50"
100654	26.13" x 12.85" x 4.91"	25.26 x 11.42" x 4.29"
100757	16.15" x 3.00" x 1.80"	15.35" x 2.00" x 1.50"
100770	26.00" x 14.50" x 8.00"	25.00" x 13.25" x 7.50"
100778	13.50" x 9.50" x 3.25"	12.40" x 7.60" x 2.75"
101104	40.00" x 15.00" x 6.00"	39.50" x 13.50" x 5.50"
101343	17.10" x 16.89" x 6.30"	15.73" x 13.96" x 5.28"
101532	22.44" x 18.59" x 9.96"	19.93" x 15.46" x 8.08"
101536	17.00" x 12.50" x 3.25"	16.32" x 11.32" x 2.91"



Enhance your products by combining them with one of our injection molded hard cases. We have over 60 different sizes ready to customize for you. Choose from our quality standard or waterproof line of cases.

You've spent a lot of time and effort to make sure your products are as great as they can be. Now protect your investment with a quality hard case from Royal Case Company.



SKU	OD	ID	SKU	OD	ID	SKU	OD	ID
100525*	13.85" x 12.35" x 4.42"	13.00" x 10.50" x 4.13"	101624*	14.20" x 12.19" x 6.62"	13.20" x 10.02" x 6.20"	100633	48.63" x 11.88" x 4.25"	48.28" x 8.28" x 3.80"
100535*	22.64" x 14.75" x 7.73"	20.30" x 12.45" x 7.08"	101667*	7.93" x 5.06" x 2.02"	6.55" x 3.90" x 1.80"	100699	10.80" x 9.40" x 3.30"	10.10" x 7.50" x 3.25"
100746*	14.50" x 11.50" x 6.00"	12.50" x 10.50" x 5.75"	101991*	24.53" x 19.55" x 12.45"	21.98" x 17.02" x 10.56"	100759	40.00" x 11.00" x 3.08"	39.52" x 9.50" x 2.62"
100801*	18.36" x 13.76" x 7.03"	17.49" x 11.87" x 6.25"	101997*	18.36" x 13.83" x 11.26"	16.94" x 11.32" x 10.56"	100831	5.50" x 3.00" x 1.75"	5.31" x 2.63" x 1.63"
100818**	54.77" x 16.50" x 5.94"	51.47" x 13.77" x 5.02"	102106**	54.77" x 16.50" x 7.95"	51.47" x 13.77" x 7.07"	100834	5.75" x 5.75" x 2.13"	5.63" x 5.63" x 2.00"
100839*	24.53" x 19.54" x 8.41"	21.92" x 16.98" x 7.44"	102152*	33.00" x 25.00" x 18.75"	30.00" x 22.00" x 18.00"	100859	5.38" x 4.70" x 3.52"	4.95" x 3.90" x 3.20"
101024*	24.27" x 19.40" x 13.57"	21.93" x 16.97" x 12.36"	102161	21.31" x 12.68" x 8.69"	19.04" x 10.29" x 8.69"	100890	6.50" x 6.25" x 5.00"	6.25" x 5.50" x 4.85"
101075*	13.51" x 11.48" x 5.96"	11.97" x 8.98" x 5.22"	102162*	16.85" x 12.99" x 4.60"	15.75" x 10.75" x 3.95"	100891	8.50" x 8.25" x 5.25"	8.00" x 8.00" x 5.13"
101179*	16.00" x 13.00" x 6.86"	14.61" x 10.51" x 6.01"	102191	44.52" x 16.30" x 12.84"	42.04" x 13.59" x 12.02"	100913	10.50" x 8.25" x 5.25"	10.00" x 6.75" x 5.10"
101184*	10.63" x 9.63" x 4.73"	9.29" x 7.23" x 4.15"	100078	14.00" x 6.30" x 2.60"	13.10" x 5.30" x 2.38"	100921	6.00" x 5.50" x 1.75"	5.75" x 4.30" x 1.62"
101185*	10.63" x 9.63" x 6.73"	9.29" x 7.23" x 6.13"	100086	16.60" x 12.20" x 3.65"	16.00" x 10.00" x 3.75"	100928	16.25" x 7.25" x 5.10"	15.88" x 5.80" x 4.90"
101212*	10.50" x 9.00" x 6.25"	8.25" x 8.25" x 5.75"	100087	14.00" x 10.40" x 3.40"	13.40" x 8.20" x 3.38"	101210	42.00" x 10.50" x 3.81"	41.64" x 9.64" x 3.25"
101227*	19.75" x 15.75" x 7.47"	18.42" x 13.25" x 6.72"	100089	10.10" x 8.00" x 3.18"	09.75" x 6.25" x 3.13"	101264	15.24" x 12.32" x 4.87"	14.77" x 9.21" x 4.43"
101229*	44.52" x 16.32" x 6.10"	42.00" x 13.50" x 5.14"	100168	2.50" x 2.60" x 1.10"	2.30" x 2.30" x 0.95"	101525	13.20" x 11.47" x 2.62"	12.60" x 9.05" x 2.35"
101232*	13.00" x 9.00" x 5.10"	11.75" x 7.00" x 4.85"	100316	10.25" x 4.65" x 1.75"	9.88" x 4.10" x 1.75"	101628	46.62" x 12.50" x 3.81"	45.77" x 11.31" x 3.62"
101253*	20.16" x 16.85" x 8.37"	18.94" x 14.51" x 7.50"	100427	9.50" x 6.40" x 2.30"	8.70" x 5.40" x 2.13"	101761	9.74" x 7.89" x 2.81"	9.00" x 5.50" x 2.50"
101258*	31.06" x 20.10" x 12.66"	28.40" x 17.32" x 10.61"	100457	4.56" x 4.56" x 1.40"	4.50" x 4.50" x 1.25"	101762	12.15" x 10.32" x 3.13"	11.55" x 7.83" x 2.74"
101286**	24.58" x 19.58" x 14.60"	21.60" x 16.60" x 12.79"	100463	8.50" x 7.38" x 1.50"	5.63" x 8.25" x 1.13"	101763	14.00" x 10.32" x 3.57"	13.80" x 7.75" x 3.17"
101287**	24.53" x 19.54" x 10.95"	21.92" x 16.96" x 9.13"	100501	4.20" x 4.60" x 1.70"	4.10" x 4.50" x 1.50"	101764	17.00" x 12.97" x 4.13"	16.80" x 10.10" x 3.73"
101289**	24.53" x 19.55" x 9.90"	21.92" x 16.96" x 8.94"	100519	14.20" x 15.00" x 6.65"	13.00" x 14.00" x 6.50"	102041	30.63" x 11.53" x 3.81"	30.00" x 10.00" x 3.25"
101300**	21.84" x 13.82" x 9.00"	19.66" x 11.18" x 7.50"	100586	7.00" x 5.80" x 1.75"	6.80" x 5.60" x 1.50"	102050	46.67" x 9.95" x 3.58"	46.15" x 8.52" x 3.18"
101312*	9.37" x 7.83" x 4.38"	08.49" x 5.94" x 3.79"	100598	7.00" x 5.80" x 2.80"	6.80" x 5.60" x 2.50"			

\* = Waterproof \*\* = Waterproof/Wheels





### High Quality

Our waterproof hard cases provide top of the line protection at an affordable price. Not only are they ATA/TSA ready for airline travel and tough enough for harsh environments, they come Berry & DFARS compliant with IP67 dust and waterproof ratings.

They are a perfect solution for:

- Sensitive Electronics
- Photography Equipment
- Drones
- Computer Equipment
- Military Equipment

### Unique Features

Patented latches, off-road style wheels and exceptional value make our cases unique.

Comfort molded rubberized handles, automatic pressure release valves and custom cut foam make our cases a leader in the industry.

### Exceptional Value

Lack of unnecessary overhead allows our cases to be priced lower than our competitors products at the same size.



Made in Texas



SIZE	SKU	OD	ID
8"	101667	7.93" x 5.06" x 2.02"	6.55" x 3.90" x 1.80" (Lid .70" - Base 1.10")
10"	101312	9.37" x 7.71" x 4.38"	8.49" x 5.94" x 3.79" (Lid .77" - Base 3.02")
11"	101184	10.63" x 9.63" x 4.73"	9.29" x 7.23" x 4.13" (Lid 1.19" - Base 2.94")
11"	101185	10.63" x 9.63" x 6.73"	9.29" x 7.23" x 6.13" (Lid 1.19" - Base 4.94")
13"	101232	13.00" x 9.25" x 5.12"	11.85" x 7.03" x 4.44" (Lid 1.5" - Base 2.94")
14"	101075	13.50" x 11.50" x 6.00"	12.27" x 9.27" x 5.23" (Lid 1.23" - Base 4.00")
14"	101624	14.2" x 12.19" x 6.62"	13.2" x 10.02" x 6.2" (Lid 1.85" - Base 4.35")
16"	101179	16.00" x 13.00" x 6.86"	14.61" x 10.46" x 6.01" (Lid 1.76" - Base 4.25")
17"	102162	16.85" x 12.99" x 4.60"	15.75" x 10.75" x 3.95" (Lid 1.50" - Base 2.45")
18"	100801	18.36" x 13.70" x 7.03"	17.49" x 11.87" x 6.25" (Lid 1.59" - Base 4.66")
18"	101997	18.36" x 13.70" x 11.26"	17.49" x 11.87" x 10.56" (Lid 1.59" - Base 8.91")
20"	101227	19.75" x 15.75" x 7.50"	18.47" x 13.31" x 6.75" (Lid 1.81" - Base 4.94")
20"	101253	20.16" x 16.85" x 8.37"	18.94" x 14.51" x 7.5" (Lid 1.68" - Base 5.82")
22"	101300*	21.84" x 13.82" x 9.00"	19.66" x 11.18" x 7.50" (Lid 1.61" - Base 7.50")
23"	100535	22.64" x 14.75" x 7.18"	20.3" x 12.45" x 7.73" (Lid 1.78" - Base 5.30")
25"	100839	24.53" x 19.54" x 8.41"	21.91" x 16.96" x 7.43" (Lid 1.34" - Base 6.09")
25"	101289	24.53" x 19.55" x 9.90"	21.97" x 17.03" x 8.87" (Lid 2.78" - Base 6.09")
25"	101024	24.58" x 19.58" x 13.72"	22.12" x 17.12" x 12.70" (Lid 2.07" - Base 10.63")
25"	101286*	24.58" x 19.58" x 14.60"	21.60" x 16.60" x 12.79" (Lid 2.07" - Base 10.72")
25"	101287*	24.53" x 19.54" x 10.95"	21.92" x 16.96" x 9.13" (Lid 1.34" - Base 7.78")
25"	101991*	24.53" x 19.55" x 12.45"	21.98" x 17.02" x 10.56" (Lid 2.78" - Base 7.78")
31"	101258*	31.06" x 20.10" x 12.66"	28.40" x 17.32" x 10.61" (Lid 1.71" - Base 8.90")
33"	102152	32.95" x 24.96" x 18.74"	30.00" x 22.00" x 18.00" (Lid 2.00" - Base 2.00")
44"	101229*	44.52" x 16.32" x 6.10"	42.00" x 13.50" x 5.14" (Lid 1.72" - Base 3.50")
55"	100818*	54.77" x 16.50" x 5.95"	51.46" x 13.83" x 5.13" (Lid 1.77" - Base 3.02")
55"	102106*	54.77" x 16.50" x 7.95"	51.46" x 13.83" x 7.13" (Lid 1.77" - Base 5.02")



Standard Colors - Black, Mid Gray, Yellow, Tan, Orange, Ranger Green, Gun Metal Gray & Flat Dark Earth.

### Over 20 Sizes and Growing

Finding the right waterproof case is easy. Consider the dimensions at the right keeping in mind that your items should maintain an inch border on all sides to cushion it appropriately.



**condition 1**<sup>®</sup>  
A Royal Case Company brand.

Our waterproof cases offer the highest quality and value and are sold online at Condition1.com, Amazon.com and other larger retailers.





Panel Mounts

## Accessories add Functionality

A growing list of possible accessories to enhance and protect your product.



Lid Organizers

## Samples & Prototypes

We're happy to send a free case to qualified companies for review. Just ask! We can turn a sample into a prototype once you've decided on size, interior options and finishing. Contact a sales representative today to find out more.

Padded Dividers



## Custom Colors

Customize your case with your official company colors. We utilize industry standard PMS guides to match your colors precisely.



## Custom Cut Foam

Cushion your items with custom foam that lasts. Our CAD artists will help you select the right foam for the job and custom cut it to fit like a glove.



## Custom Finishing

Our finishing options ensure that your product is uniquely yours. There are many options to choose from and Royal Case can help you choose the best ones to set your product apart from your competition.

Choose from:

- Silkscreening
- Hot Stamping
- Molded Plates
- Hang Tags/Header Cards
- Stickers/Labels





**G**reat for the most punishing environments, our aluminum cases are virtually indestructible. Commonly used for transporting pistols, rifles, photography equipment and sensitive instruments, our aluminum cases will take abuse while keeping your products stowed safely inside.

Thick custom foam may be added to help protect items from shock and movement. Heavy-duty handles, latches and hinges help to make these a reliable, rock-solid method of transporting goods.



Incredibly customizable, aluminum cases work well for protecting the most fragile contents in the most rugged environments. Features such as locking latches offer additional security.



## Why Rotomolding?

**R**otational molding manufacturing is generally a less expensive way to produce larger items and is ideal for short run projects.

Other advantages include:

- Hollow Parts with no Joints or weld lines
- Shorter Lead Times
- Multi-layering
- Less Waste
- Molds up to 120"
- Less Expensive Molds

## Ideal Items for Rotomolding:

- Tanks: septic, water, fuel, oil
- Car parts: arm rests, instrument panels, ducting, wheel arches and traffic signs/barriers
- Containers: IBC totes, drums and barrels, reusable shipping containers, planters and refrigerated boxes
- Toys: balls, hobby horses, doll parts
- Material handling: trash cans, pallets, packaging, carrying cases
- Marine: dock floats, pool liners, kayaks and life belts
- and many more

## Why Vacuum Forming?

**V**acuum forming is the latest addition to our services lineup. VF molds can be inexpensive and made from a variety of materials. Larger parts are more efficient for this manufacturing service.

- Maximum part size is 46" x 94"
- Coated or Flocked
- Polycarbonate, ABS, HPDE or Polypropylene







### Any Size and Shape

**O**ur custom road cases are a great solution for all your portability and shipping needs. The rugged exteriors protect your valuables from everyday bumps and bruises, while the customized interiors provide valuable cushion and organization.

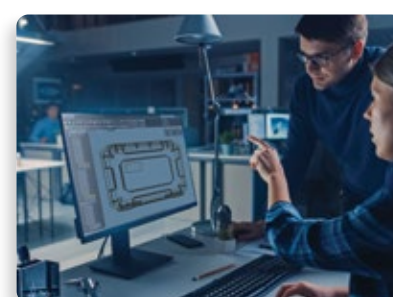
ATA road cases are extremely durable, made with solid birch wood construction and reinforced with hard metal corners and edges. Steel piano hinges and lockable latches accompany a host of other features that create a solid lasting solution.

### Endless Possibilities

- Size and Shapes
- Color and Finish
- Hardware Types
- Wheels and Handles
- Molded Interiors
- Rackmount Solutions
- Shipping Crates

### Great Solutions For

- Band Equipment
- Audio and Music Groups
- Lighting Equipment
- Surveyors
- Sports Medicine
- Tradeshow Equipment



### Engineering & Design

**E**ngineering know-how at the beginning of a project is critical for keeping custom projects on schedule, within budget and running smoothly.

Our engineers will help you in the planning stages of production by identifying critical product and process characteristics. Royal Case maintains the highest standards throughout the production process, so you can be assured that from concept to delivery, quality comes first.

Our design engineers have the ability to take your concept drawing to reality.



### Flexible Financing Options

- No upfront Costs for Companies with Good Credit
- We Don't invoice Until We Ship
- Flexible Terms to Match your Needs
- Discounts for Early Payments



### Warehousing

Royal Case offers over 500,000 sq. ft. of centralized USA warehousing and logistics programs to help hold your inventory, or create just-in-time shipping solutions.

We have over 35 years of experience in warehousing, logistics and inventory management. Our just in time ability gives you a competitive advantage.







ONLINE QUOTE

ROYAL CASE COMPANY  
419 E. LAMAR ST.  
SHERMAN TEXAS, 75090  
844.769.2538



DIGITAL CATALOG