

USA and ASIA Manufacturing

Manufacturers of Quality Custom Cases, Foam Fabrication, and Plastic Products.



About Royal Case Company, Inc.

What we do

Royal Case Company is a diverse manufacturer of injection and blow molded hard cases, as well as soft sided custom carrying cases, holsters and tote bags. We serve various industries, including athletics, business, computers, electronics, medical, optical, tool, cosmetics and travel. Simply stated, we serve any industry which requires portability and protection for its products.

How we began

Zoltan M. Pocza Sr. is Chairman, Founder and CEO. His involvement in the case industry began at age fifteen. Since 1967 Mr. Pocza has developed and manufactured cases for hundreds of Fortune 500 Companies. This unique experience exposed Mr. Pocza to thousands of engineering and design solutions as well as different manufacturing methods.

In 1982, Mr. Pocza incorporated Royal Case Company in Sherman, Texas, which is conveniently located less than one hour from Dallas and the Dallas Forth Worth International Airport. The company has 2,000 employees globally and over 500,000 square feet of factory and warehousing space at the U.S. location. Manufacturing the highest quality custom carrying cases, for quick turn-around, specifically for the USA market.

Overcoming challenges

In 1986, Mr. Pocza discovered a smarter way of doing business overseas – he built his own factories throughout Asia. Thanks to handpicked Asian

partners, Mr. Pocza's concept became a reality in five short years. This successful vision improved communication, quality control, created more efficient production, on-time delivery and better pricing.

The continued success of the Asian operations would take total commitment and dedication. That meant living and working in Asia, and that is exactly what Mr. Pocza has done for the past ten years.

Royal Case remains customer-oriented

Thanks to innovation and commitment to service, Royal Case now offers products worldwide. Our Texas plant provides high quality products, requiring quick turn-around, while our Asian facilities offer high quality, large quantities and competitive prices.

In addition, Royal Case has three warehouses in the USA which provide inventory management and storage for customers with large orders. Cases are stored and delivered, as needed, to the customer.

As we have in the beginning, Royal Case Company, Inc. continues to discover new ways to serve our customers and improve our industry.

products and services





RETAIL PRODUCTS





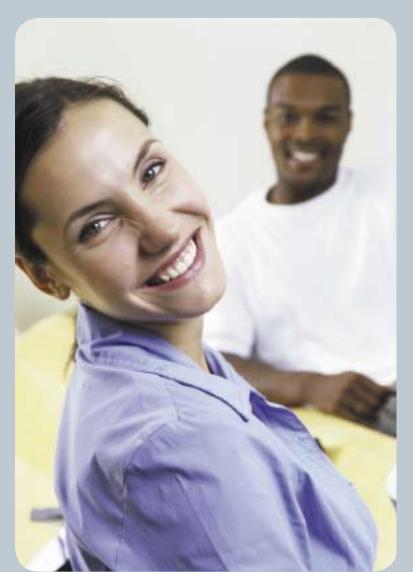
| cases | | industries served | | additional services | | facilities & services | |
|----------------------|-----------|-------------------|----|------------------------|----|-----------------------|----|
| SOFT CASES | 14 | HEALTHCARE | 16 | SAMPLES | 4 | FACILITIES | 6 |
| LEATHER CAPABILITIES | 30 | EMERGENCY MEDICAL | 18 | DESIGN ASSISTANCE | 5 | WAREHOUSING | 7 |
| EVA CASES | 36 | FIRE & RESCUE | 20 | STARTING UP | 8 | GLOBAL CAPABILITIES | 10 |
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Samples in 24 hours

When you work with Royal Case designers, you work with some of the best and most experienced in the industry. Our designers have created thousands of cases for a wide variety of applications. Based on your project, we can suggest ways to make your case more durable, cheaper to produce, and offer ideas for greater product protection.

Let the experts at Royal Case assist you with your custom soft case idea. Our sample department can create a working prototype in as little as 24 hours!



Customer Service

Our professionals will see your project through with point-by-point quality checks and close adherence to our global standards. Our customer service representatives will help guide you through the entire process, so you can be assured that your product arrives to you and exceeds your expectations.

Our employees work with companies like yours every day. Our expertise provides a worry-free experience for our customers.

Because of our unparalleled service, wide variety of products and services, and ontime delivery, it makes sense that Royal Case is the preferred vendor for hundreds of custom products and services.





Facilities

Royal Case has several production facilities spanning the globe. Between our Sherman, Texas facility and our Asian factories, we employ 2,000 people and use over 500,000 square feet in production and warehousing space. The company employs designers, seamstresses, cutters, manufacturing and assembly workers, as well as shipping/receiving staff.

All facilities abide by strict quality control standards and work in tandem to deliver the wide variety of services we offer.



We offer the best in embroidery. Our 18-head high-speed embroidery machine provides excellent quality logos and graphics for cases, totes, leather products and more!



After cutting the fabric, our heat seal department is often the next step. Heat sealing helps keep multiple layers of fabric place before sewing.







Anticipating our customers' growing needs, we're constantly improving and increasing our warehousing capabilities. The renovation project shown at left will house distribution and shipping departments at one of our Sherman, Texas warehouses.



Starting Up?

Competitors got you down? Compete with the big boys by partnering with Royal Case! Our local facilities and Asian supplier connections will have you raring to go with tremendous cost savings and the assurance of the utmost in quality control. Whether you decide to use our Asian or U.S. manufacturing facilities, our capabilities don't change. We can help you by providing the services you need to see your concepts through – from start to finish – and we don't stop there! We also offer assembly as well as state-of-the-art warehousing facilities for your JIT deliveries.

With superior quality checks and frequent inspections, even smaller companies can enjoy no-hassle global production and distribution. And since we offer a full range of services from production to packaging to logistics, all options are open, from you-name-it manufacturing, to drop shipping and specified case packs. Royal Case offers you the freedom to service your customers as they need, not as your limitations warrant - and all while helping you make a cool profit! (And a cool impression.)



Contract Assembly

Royal Case is here to help your company grow! If a big deal can make or break your company, we can help you get through production and logistical challenges to help you meet your production goals, on-time.

Our production department can help you lower costs, handle higher volumes, and increase production speed by assisting with assembly of your products. Whether your project consists of simple assembly or complex multi-piece assembly, Royal Case can help. Plus, with over 500,000 square feet in warehouse space, we can warehouse and ship your products on a just-in-time basis.







We've established global production standards so you can expect quality, on-time delivery regardless of the country of origin.











Asian manufacturing services

Experience the best of both worlds by working with Royal Case to manufacture goods from our Chinese factories. We offer a no-hassle alternative to traditional off-shore production.

You'll enjoy the cost savings and superior service that comes from a domestic manufacturer and

customer service team. Communication problems and cultural boundaries simply aren't a problem with Royal Case's Asian manufacturing facilities, so there are no misunderstandings with your expectations.

When you work with Royal Case, it's like having a translation team and on-location manufacturer's representative on your side with each project, from start to finish. That's why we're able to guarantee fast turn-around and great service, whether your product comes from a domestic or Asian-based facility.

Enjoy faster, simpler and more streamlined production with Royal Case as your partner.



The complexities of doing business in China

Although cross-border trading is the lifeblood of tens of thousands of Asian companies, manufacturing in China comes with numerous cultural and technological difficulties.

Those new to product development and off-shore contract manufacturing quickly learn that projects can be delayed due to language barriers, differing expectations of quality, prototype changes and shipping delays. In competitive markets where time is money, great marketing

opportunities may be lost by companies who do not enjoy the luxury of accurate translation, or tight quality control systems in place to ensure Asian-manufactured products

meet U.S. consumers' expectations. While many Asian manufacturers employ representatives who are bi-lingual, it's not

> uncommon to find that the cultural differences between U.S. buyers and Chinese factory reps become more evident as the project progresses. Additionally, many companies have been surprised after hiring Asianspeaking translators to find out they can't speak the same dialect or language as the manufacturers needed for the project. That's

because China, as a land rich in ancient history, has over 50 recognized minorities - most with their own language.



How we make it work.

After successfully bridging U.S. and Chinese operations for over 10 years, Royal Case Asia has overcome the communication, production and quality control challenges which often beset those new to Asian production. Our CEO, formerly of Sherman, Texas, became a legal resident of China in 1996. With Royal Case, you work with North American representatives who clearly communicate all specifications to our Asian facilities. No hassles. No surprises. Just high quality goods delivered to you ontime.

With over 2,000 employees and over 500,000 square feet of factory and warehouse space, Royal Case offers improved communication, tighter quality control, more efficient production, on-time delivery and better



pricing. Royal Case production models are consistent worldwide. So whether your project is from concept to completion, or just adding a logo to existing bags, we can help you get your items on-time, with quality and service that exceed your expectations.













Royal Case can help you get your product distributed faster. We offer topnotch in-house services such as logo imprinting, embroidery, packaging, warehousing and distribution. Count on us to make your items look great, get them where they need to be, and when they need to be there.

Custom Soft Cases

Royal Case Company offers the very best in portability and protection for your products. From duffel bags to briefcases, to pouches and kits, we've manufactured soft cases for just about any purpose imaginable. We design portability around products like yours every day. Our design know-how and quality products make Royal Case the preferred case supplier for hundreds of manufacturers, in the U.S. and abroad.

We set our standards high.
Royal Case adheres to rigid, high quality standards throughout our entire production process. After all, we bear the weight for the protection of your products! We work with you to provide the best solution for your custom case, from start to finish.

Custom Medical Cases

Royal Case Company is the reliable source for cases used in medical environments nationwide. Our products range from custom cases used to protect sensitive equipment, to cases designed for everyday, rugged outdoor use.

Many of our cases are used for medical supplies on an outpatient basis – such as soft cases which carry nebulizer kits, oxygen tanks, or portable EKG monitors. Other items used by medical professionals, such as PDAs or cell phones, are protected by custom molded EVA cases.

Whether your product benefits the patient or the medical professional, we have the solutions and experience to help you make the best possible case for your product.













Customize your case by silk-screening, stamping, molding or permanent labels embedded into the plastic. Royal Case offers it all!









As medicine becomes more streamlined, portability is more critical than ever.

Royal Case offers a large variety of custom and standard products to serve the medical community. Whether your product serves home health care, hospice programs, or hospitals and doctor's offices, our professional design staff is prepared to offer innovative solutions to your case needs.







Emergency Medical Cases

Royal Case understands that the emergency medical technician relies on portability. By designing lightweight, yet tough products, we've helped thousands of EMTs take equipment where it's needed most.

Royal Case products are high quality, which means you can expect them to hold up to the toughest daily use. Our reputation for quality and our custom designed equipment cases have helped to make Royal Case a trusted source of custom cases for over 25 years.









Royal Case designers work with you to determine the best possible case design to meet your needs. The cases shown here are developed for emergency medicine, including oxygen tank holders, equipment holders and insulated cases.

Royal Case products are used throughout the medical emergency industry to add portability to a variety of medical supplies.







Immediate Response Teams

When portable and lightweight construction is critical, our cases come to the rescue! Soft sided cases are an ideal solution for equipment which require a custom fit, while offering a variety of protective features such as foam padding, carrying straps and easy-access storage, to name a few. Cases can be designed to be sturdy when in use,

yet collapsible when stored. Royal Case can help you create cases to your exact specifications, including external/internal compartments, fabric texture, color, and water-resistant qualities, as well as safety reflective strips and see-through pouches. We can even add graphics to the outside of the case!



A case can be designed for just about any kind of use. Whether it's sensitive equipment or first aid care items, we can help you create a case that protects and looks great - you can even have your logo imprinted!













When case contents saves lives

Fire departments, police squads, S.W.A.T. teams, emergency medical response and their training facilities can benefit from custom cases for critical care or communication equipment. Cases may be color-coded and designed for any type of use for easy identification, or feature graphics which range from logos to instructions, as with portable defibrillator machines.

In addition to lightweight portability, soft cases can be designed to be carried by shoulder straps, handles, belt straps, Velcro®, loops and snaps, making them a favorite for emergency response teams. Such superior portability means that your case can go from storage to use in a variety of ways. Perfect for on-themove professions which require carrying many cases at one time.

Custom Military Cases

Royal Case specializes in custom, soft sided cases. For military applications, we put our 30+ years of case building experience to work by providing portability and durability.

Custom soft cases are ideal for military applications due to their lightweight and collapsible features. Camo patterns and case engineering may be altered more easily than with hard cases, so customizing based on anticipated military needs can be done quickly.



Royal Case can assist with entire gear kits, or help you with a single component case. Either way we'll be sure that attachments fit and work with your existing equipment.

Custom soft cases can be engineered to fit almost any application. Royal Case offers countless options such as zippers, Velcro®, loops, drawstrings, sectional compartments, pockets, clasps and more, as needed for specific military applications.







Custom, Lightweight and Portable

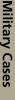
Lightweight portability matters most when your life depends upon it. Royal Case can help you when you need safe transport of sensitive equipment or general gear, even in the most unpredictable environments.

Military cases need to withstand daily use, rough handling, and time. We offer a wide range of fabrics to suit the specific requirements and environments. The specialists at Royal Case will suggest various fabrics and finishes, if needed, based on the environment and intended use of the case. So whether you need to keep water or dust out, or keep instruments or other items in, you can trust our expertise.

Military needs are as varied as the regions troops are stationed - but the need for reliable durability is the same. In critical environments, you can trust that our products will be ready when the need arises.











Special features

Portability doesn't end with lightweight and sturdy construction. We can include custom features such as buckles, straps, cords, zippers and other details needed for your case's particular function.

In our eyes, details and special features are as critical as the case itself. After all, a long-lasting strap is as important as the durability of the case, especially in battle.





At Royal Case Company we believe the quality of the straps, hooks, closures and drawstrings are as critical to the construction of the case as the fabric itself.

Outdoor & Sporting Cases

Count on Royal Case for outdoor and sporting equipment which require portability and protection. Able to withstand the most sever environments, our lightweight cases are available in a variety of fabrics. Mildew resistant, flame retardant and cold crack resistant materials are also available.

For superior, custom protection, Royal Case manufactures cases constructed of tough luggage-grade polypropylene, which can withstand the harshest outdoor travel. Features like double stitching and glued linings contribute to the durability of our superior cases. Interior foam may be cut to custom fit contents for added protection.

Royal Case offers finishing services, such as embroidery or screen printing, to give your case a signature look. Additional services include custom packaging, warehousing and distribution.

For unmatched strength and wear resistance



Shield your equipment against the roughest bumps and abrasions with super-tough cases designed by the experts at Royal Case. Whether latched, snapped or strapped, we know how to design for optimum protection and portability.







From firing ranges to deer stands, our rugged cases look great while keeping firearms and ammo protected and portable.



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Custom Leather Capabilities

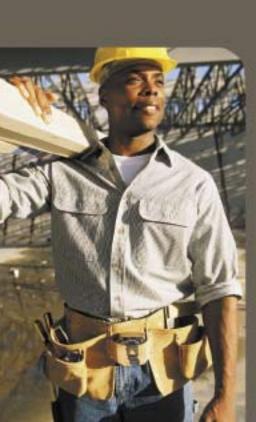
What do you get when you combine over 25 years in the case business and the very best in custom leather products? Great solutions for heavy pouches, durable holsters, tool holders, fine leather cases, portfolios, wallets and more!

As always, with Royal Case you can count on superb attention to detail, quality materials, and helpful advice from our case experts when it comes to superb leather work.

We work with genuine leather, bonded leather, and suede – and we offer a large variety of color finishes to choose from.

Your Logo

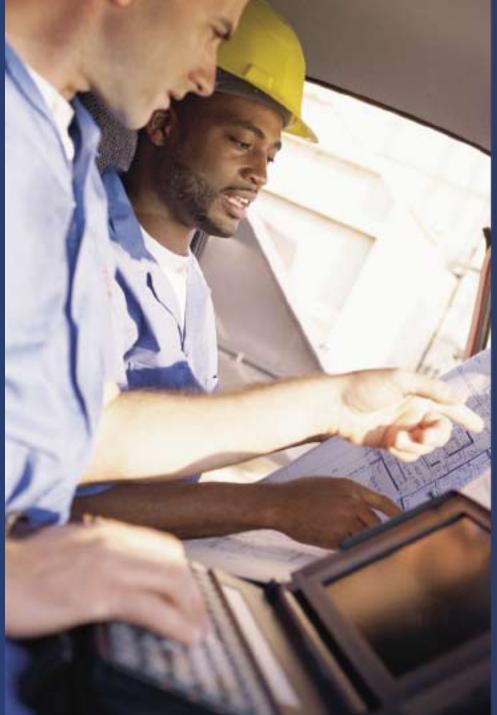
Need a logo on your case? No problem! Royal Case offers finishing services such as stamping, embossing, screen-printing and rubber embossed tags. Best of all, our professionals will help you determine the right choice for your product.

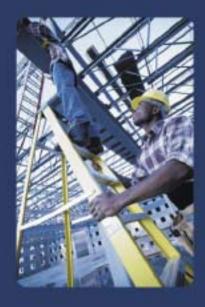


together when it comes to Royal Case Company's elegant, custom leather products. We will help you create something truly outstanding for your application.

most durable materials for rigorous, daily use. Royal Case Company can help you determine that best material, design and cost-effective way







Royal Case can help when portability is key.

Specific jobs such as surveying – or industries where height or distance is part of the job description – need custom cases to ensure equipment is transported easily and safely. Royal Case Company's designers will help you create the perfect case for your application.

Rugged cases, belts and pouches go where the work is needed.

Royal Case manufactures tough cases to help protect delicate equipment against dirt, dust, and temperature changes. Global positioning devices, laptops, cellular phones and other sensitive equipment are only a few of the products safely enclosed in our heavy-duty cases.

In addition to our tough cases, we manufacture the very best in custom leather tool belts and pouches. And, as

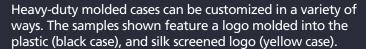
with all Royal Case products, they're built to withstand the most demanding, daily use.

Royal Case also makes custom, fine leather notebooks and briefcases – perfect for anyone who needs to take their job on the road.

Count on Royal Case for long-lasting, heavy-duty custom leather items.











Blow molded cases, the tough standard for rugged environments, may be customized in a variety of ways, including foam inserts.





Soft cases go where you go. Royal Case designers meet with you at length to ensure our case solution works with your product and application.



Royal Case offers endless capabilities for rugged, high quality leather products.

Our cases are designed to withstand rough handling. Blow molded cases can house global positioning systems, while formed laptop cases and blue print cases offer the extra protection needed at the work site.





Musical Instrument Cases

Remember seeing band kids fumbling with music cases when you were in school? Serious musicians took their instruments home every day, which meant more than a few kids wrestled with a large, heavy, bulky case on the way to and from school.

Hauling the instrument back and forth to practice is the key to becoming a long-term musician. A good case not only protects the instrument, it can make a big difference in how long the product is used.

That's why Royal Case offers the very latest in contemporary design ideas for instrument portability and protection. Our cases look great, and hold up to the rigors of travel, storage and daily use. But perhaps most importantly, our cases are designed to be carried,











Perfect for the new gadgets in your customer's lives.

EVA cases are a perfect solution for any type of protective storage need. Due to flexible design options, cases may be created to fit just about any imaginable purpose.

With a sleek look and wide variety of color options, EVA cases remain as stylish as the items they are designed to protect: MP3 players, cell phones, cameras, laptops and other portable media. But don't let looks decieve you - our lightweight EVA cases protect almost as well as traditional molded cases.

Royal Case helps you create the popular - looking cases consumers want, but customized to fit your application. Choose the colors and shape to fit your product, or design something completely original with the help of our design staff. And, as with all of Royal Case's products, you may customize your case with graphics, labels, or have your brand molded directly into the case!



Have bags, will travel.

Everyone prefers to travel light! Royal Case can help you make the world a better place by effectively customizing your cases with features travellers demand!

Add zippered compartments, see-through storage, adjustable straps, I.D. badge slots, pouches for books, a combination laptop case and travel bag – anything you can imagine!

From soft case overnight bags, to custom aluminum hard cases, we'll help you develop your idea using the best materials and case building know-how. Leave it to us to suggest important details you'll

find helpful. We know what's best for long term, heavy use and which fabrics and details will work best for your application.



Manufacture for Retail **Products**

Royal Case can make your production process simpler, and save you valuable time. Our wide range of services help your product go from concept to distribution smoothly and quickly.

We're your one-stop-shop for design, manufacturing, graphics imprinting, packaging, assembly, warehousing and shipping services. Our facilities are perfect for midsize and large orders. With over 500,000 square feet of warehousing available, we can help you store, manage and distribute your products.



Efficiency and superior quality are behind everything we do. We maintain tight quality control standards from start to finish. That's why the most quality conscious customers choose Royal Case.





nies who want a simple solution to bringing their products to market.

In addition to manufacturing quality products, our shipping and distribution departments can streamline your warehousing and distribution.



Royal Case also offers die-cutting, embossing and stamping for leather and vinyl products.



A label encased in plastic lasts as long as the case does! Great for products which require instructions.



We offer high-quality screen printing too! A great solution for all kinds of cases.







Foam Options

Royal Case offers the ultimate in custom case design – from exterior design and customizing, to the foam shape, texture and color. We offer a large variety of textures and foam types and select the best for your particular application.

Your product presentation might warrant an expensive look, such as a velvet fabric cover, or bright colors and firm Styrofoam for products that need rigidity to hold them in place.

We help your products stand out and look their best, without sacrificing protection.

We offer a huge selection of foam colors, grades, thicknesses and textures to both compliment your product's presentation as well as protect it.



Custom Foam

Count on Royal Case for outstanding cases and packaging to help you add value to your quality products.

Our one-stop-shop approach to production will allow you to focus on design and marketing, while we do the rest. From designing, manufacturing, packaging, kitting, warehousing and distributing, you can count on us to help you get your products where you need them, when you need them there.

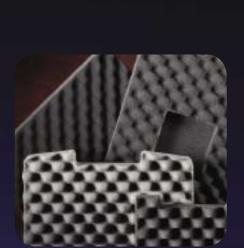


Custom foam may be designed to fit any kind of case. Our new rotational molded products are no exception.





Royal case offers countless options to help you combine your products with the right case and packaging.





Royal Case offers a variety of colors and textures to compliment your product while offering the maximum in product protection.







Our custom foam capabilities include:

- 2 axis CNC contour cutting
- 3 axis CNC routing
- Waterjet cutting
- PSA laminating of foam glued to foam or other materials
- Die cutting
- Convoluting
- Closed cell splitting and slitting
- Wire cutting
- Compression, contour, and die cutting
- Special shape cutting
- Slitting and skiving
- High speed rotary, kiss and die cutting

Custom Foam Inserts

Royal Case Company provides the very best in custom foam solutions. After all, we've spent 25 years designing cases – so we know what it takes to ensure your products are fully protected.

Our in-house facilities enable us to maintain tight control over each phase of your project. So whether it's custom foam design, pricing, assembly, warehousing or delivery, you can be sure you get the best service for the best price.

Royal Case offers several options for foam assembly, including foam on metal or plastic, PSA adhesive and lamination, hot melt or heat bonding, and spray adhesives. Based on your product, case, application and anticipated external wear, we'll suggest the best inner protection and application method for your product.

Do you need help with assembly?
Royal Case can help with that too!
Our full-service capabilities bring
your product from concept to distribution. So whether it's packaging
or contract assembly, we can
help you get the job done
right and on time!



Injection Molded Cases

Stock Cases

Our stock cases are smart-looking and economical. Best of all, they're strong enough to protect against the bangs and bumps of daily use. Built in handles provide a large gripping area for easy carrying. You'll also appreciate the large, sliding closures which lock the lid into place and keep it closed.

Our stock cases may be customized in a variety of ways, including custom foam, graphics and case colors.

Custom Cases

If your product requires a particular size or custom design, you'll be glad to know that Royal Case provides engineering services inhouse mold making, all secondary operations, turn-key contract manufacturing, 45 ton to 550 ton molding machines and product assembly. That means our rigorous quality standards are in place each step of the way – from concept to warehousing, to distribution.

Custom services include:

- Design and engineering assistance
- Custom foam insert design
- Finishing services, such as screen printing and custom molded logos



Available in hundreds of sizes

Royal Case's standard injection molded cases are available in hundreds of sizes. Our cases may be customized with foam inserts, exterior graphics, molded labels and packaging.





Custom injection molded parts

For quality parts, fast service, accurate results, contact Royal Case Company for your injection molded parts. We'll help you meet important deadlines at competitive prices.

If you're tired of missing deadlines, tired of paying high freight, or just need to impress your new boss, we can help you with a huge range of shapes, sizes and materials.

Available Materials: ABS, PTFE, Polycarbonate Nylon, Polystyrene, Fiberglass Reinforced Nylon, Plastic-Wood Fiber Composites, Polyethylene and Polypropylene.

Our injection molding capabilities range from 75 ton up to 4400 ton machines, so we can help you with just about any project. Plus, with our Just-In-Time delivery, you can be assured that your project will be carefully monitored from start to finish ensuring you receive your items on time.

Royal Case can help you design, tool and manufacture your plastic injection molded components. We also offer additional services such as kitting, packaging, and assembly. Furthermore, we can stock and ship your items from any one of our conveniently located warehouses.

With our finely honed U.S./Asian production methods, you'll find communication is greatly simplified - which means products are on time, within budget, and right the first time.

From your initial concept, to shipping, you can rely on our zero-defect policy. We build quality in our products, each step of the way. Our commitment to quality is reflected in the products we manufacture.

















Blow Molded Cases

Custom Cases

Royal Case Company's blow molded cases not only look good – they're lightweight, durable and cost-effective.

Molded from high density plastic, our scratch resistant cases look great while keeping your products protected. Standard cases come in black only, but color is available if minimum order requirements are met.

Beauty isn't only skin deep when it comes to blow molding. Our design and engineering experts can help you customize your case inside and out to offer maximum product protection a well as a customized exterior so your brand stands out.

Custom services include

- Design and engineering assistance
- Custom foam insert design
- Finishing services, such as screen printing and custom molded logos



A few popular standard case sizes

You'll love our huge selection of stock cases! Available in a wide variety of sizes, our cases may be easily customized with foam inserts, exterior graphics and packaging.

Additional colors are available if minimum order requirements are met.









Aluminum Cases

Great for the most punishing environments, our aluminum cases are virtually indestructible. Commonly used for transporting pistols, rifles, photography equipment and sensitive instruments, our aluminum cases will take abuse while keeping your products stowed safely inside.

Thick, custom foam may be added to help protect items from shock and movement. Heavy-duty handles, latches and hinges help to make these a reliable, rock-solid method of transporting your goods.



















Packaging

If you're like most of our customers, packaging is the final step toward the on-time delivery of your products. Royal Case understands how important this last step is and offers a wide variety of packaging alternatives such as Clamshell packaging, blister packs, packaging alternatives. Clamshell packaging, blister packs, plastic trays, as well as header cards, bags, and paperboard sleeves are some of the packaging solutions we offer.

We're a one-stop-shop. Royal Case has the capacity to design, produce, assemble and warehouse your products. With Royal Case, packaging is the final, critical step toward the on-time delivery of your product.

We hand assemble, too! If your case or packaging requires additional handwork or kitting, our staff is ready to help!

> From corrugated boxes, to permanent labels encased in plastic, Royal Case offers high quality solutions for packaging.















USA and ASIA Manufacturing





Manufacturers of Quality Custom Cases, Foam Fabrication, and Plastic Products.

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